MATERIAL SAFETY DATA SHEET

SECTION I - IDENTIFICATION

TRADE NAME: M824
DESCRIPTION: UNSATURATED POLYESTER RESIN IN MONOMER
PRODUCT CODE IDENTITY: M824
REVISION: 01
NPCA HMIS RATING: H 2* F 3 R 1
LAST REVISED: 7/17/2008
DATE OF ISSUE: 7/28/2008

ATTENTION:
24 HOUR RESPONSE NUMBER (CHEMTREC): 1-800-424-9300 (NORTH AMERICA)
703-527-3887 (INTERNATIONAL)
FOR MEDICAL EMERGENCIES (PROSAR): 1-800-269-9906

The percent of weight composition data given in Sections II and X are not SPECIFICATIONS, but are based on ‘target’ formula values for each ingredient in the product. The data are presented as ranges for low hazard ingredients and single point values for ingredients of regulatory concern. Actual batch concentrations will vary within limits consistent with separately established product specifications.

SECTION II - INGREDIENTS

1
CAS# 000100-42-5
STYRENE MONOMER
PCT BY WT: 35.5320 VAPOR PRESSURE: 4.500 MMHG @ 68F

EXPOSURE LIMIT:
ACGIH TLV/TWA: 20 PPM (85 MG/CU.M.)
ACGIH TLV/STEL: 40 PPM (170 MG/CU.M.)
OSHA PEL/TWA: 100 PPM (8 HR TWA)
OSHA PEL/CEILING: ACCEPTABLE MAX. PEAK: 600 PPM (5 MIN IN ANY 3 HRS)
OSHA PEL/STEL: ACCEPTABLE CONCENTRATION: 200 PPM (15 MIN TWA)
LD50, Oral: 4.37 G/KG (RAT)
LD50, Dermal: >5 G/KG (RABBIT)
OTHER: LCLo: 5000 PPM/8H (RAT)
OTHER (cont.): NIOSH TWA: 50 PPM (215 MG/M3)

OTHER LIMITS:
1ARC-Group 2B See Section V

This product contains one or more reported carcinogens or suspected carcinogens which are noted by NTP, IARD, or OSHA-Z in the appropriate subsection above under OTHER LIMITS.

This substance is classified as a hazardous air pollutant.

SECTION III - PHYSICAL DATA
Boiling Range: High-N/A  F  Low-293.0  F
Vapor Pressure: See Section II
Theoretical Weight per Gallon, Calculated: 8.9466  LB/GL
Theoretical Specific Gravity, Calculated: 1.075
Theoretical VOC, Calculated: 3.351  LB/GL
Physical State: LIQUID
Appearance: YELLOW
Odor: STYRENE
Odor Threshold: -N/A
pH: -N/A
Freezing Point: -N/A
Water Solubility: INSOLUBLE
Coefficient of Water/Oil Distribution: -N/A
Mechanical Impact Explosion: NO KNOWN HAZARD
Static Electricity Explosion: AVOID STATIC CHARGE
% HAP BY WEIGHT 35.530
% MONOMER BY WEIGHT 35.530

SECTION IV-FIRE AND EXPLOSION HAZARD DATA

Flammability characteristics:
  Lowest Closed Cup Flashpoint: 88.0 degrees F
For Flash Points less than 73 deg. F
  OSHA Flammability Classification: Class IB
  DOT Flammability Classification: Flammable Liquid
  Lower Flammable Limit in Air: Lower- 1.1% by volume
For Flash Points 73 to 100 deg. F
  OSHA Flammability Classification: Class IC
  DOT Flammability Classification: Flammable Liquid

DOT Shipping Name:
Flash Points less than 73 deg. F. – RESIN SOLUTION, 3, UN1866 PG II
Flash Points 73 to 100 deg. F. – RESIN SOLUTION, 3, UN18666. PG III

EXTINGUISHING MEDIA:
  Foam, carbon dioxide, dry chemical, water fog

UNUSUAL FIRE AND EXPLOSION HAZARDS:
  If polymerization takes place in a container, there is a possibility of violent rupture of the container. Vapors are uninhibited and may form polymers in vents or flame arrestors of storage tanks resulting in stoppage of vents. Vapors may cause flash fire. Keep containers tightly closed and isolate from heat, electrical equipment, sparks and flame. Never use welding or cutting torch on or near drum (even just residue) because product (even just residue) can ignite explosively.
SPECIAL FIRE FIGHTING PROCEDURES:
Full protective equipment including self-contained breathing apparatus should be used. Water spray may be ineffective. If water is used, fog nozzles are preferable. Water may be used to cool closed containers to prevent pressure build-up and possible auto-ignition or explosion when exposed to extreme heat.

ADDITIONAL TRANSPORTATION INFORMATION:
Freight Classification:
NMFC: 149980/Sub 2 RESIN COMPOUNDS, LIQUID LTL CLASS 55

SECTION V-HEALTH HAZARD DATA

EFFECTS OF EXCESSIVE OVEREXPOSURE. PRIMARY ROUTES OF ENTRY ARE:
EYE CONTACT
Irritation. Symptoms are tearing, redness and discomfort.

SKIN CONTACT:
Irritation. Can cause defatting of skin which may lead to dermatitis

INHALATION:
Irritation to nose and throat. Extended or repeated exposure to concentrations above The recommended exposure limits may cause brain or nervous system depression, with Symptoms such as dizziness, headache or nausea and if continued indefinitely, loss of Consciousness, liver and kidney damage.
Reports have associated repeated and prolonged occupational overexposure to solvents With permanent brain and nervous system damage.

INGESTION:
May cause mouth, throat, esophagus and stomach irritation, nausea, vomiting and Diarrhea. Aspiration into lungs can cause pneumonitis which can be fatal.

MEDICAL CONDITIONS THAT MAY BE AGGRAVATED BY EXPOSURE TO THIS PRODUCT.
Preexisting eye, skin, liver, kidney and respiratory disorders.

EMERGENCY AND FIRST AID PROCEDURES:
In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get Medical attention; for skin, wash thoroughly with soap and water. If affected by inhalation of vapors or spray mist, remove to fresh air. If swallowed, get medical attention immediately.

CALIFORNIA PROPOSITION 65 INFORMATION:
WARNING-This product contains a chemical (s) known to the State of California to cause cancer.

OTHER HEALTH HAZARDS:

STYRENE MONOMER
The International Agency for Research on Cancer (IRAC) has reclassified styrene as Group 2B “possibly carcinogenic to humans”. This new classification is not based on new health data Relating to either humans or animals, but on a change in the IARC classification system. The Styrene Information and Research Center does not agree with the reclassification and has Published the following statement. “Recently published studies tracing 50,000 workers exposed
to high occupational levels of styrene over a period of 45 years showed no association between styrene and cancers, no increase in cancer among styrene workers (as opposed to the average among all workers), and no increase in mortality related to styrene.”

An increased incidence of lung tumors was observed in mice from a recent inhalation study. The relevance of this finding is uncertain. Data from other long-term animal studies and from epidemiology studies of workers exposed to styrene do not provide a basis to conclude that styrene is carcinogenic.

Lung effects have been observed in the mouse following repeated exposure to styrene.

SECTION VI-REACTIVITY DATA

STABILITY: Stable  HAZARDOUS POLYMERIZATION: May occur.

CONDITIONS TO AVOID:
  Elevated temperatures.

INCOMPATABILITY (MATERIALS TO AVOID):
  Oxidizers, reducing agents, peroxides, strong acids, bases, UV light, or any other source of free radicals and mild steel.

HAZARDOUS DECOMPOSITION PRODUCTS:
  Thermal decomposition or combustion can produce fumes containing organic acids, carbon dioxide and carbon monoxide.

SECTION VII-SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
  Remove all sources of ignition (flames, hot surfaces, and electrical, static or frictional sparks).
  Avoid breathing vapors. Ventilate area. Contain and remove with inert absorbent and non-Sparking tools.

WASTE DISPOSAL METHOD:
  Dispose of in accordance with local, state and federal regulations. Do not incinerate closed containers. Incinerate in approved facility.

SECTION VIII-SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION:
  Do not breathe vapors. Wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during use of this product until vapors are exhausted, unless air monitoring demonstrates vapor levels are below applicable limits. Follow respirator manufacturer’s directions for respirator use. Observe OSHA Standard 29CFR 1910.134.

VENTILATION:
  Provide general clean air dilution or local exhaust ventilation in volume and pattern to keep the Air contaminant concentration below the lower explosion limit and below current applicable Exposure limits. Refer to OSHA Standard 1910.94.
NOTE: Heavy solvent vapors should be removed from lower level of the work area and all ignition sources (nonexplosion-proof motors, etc.) should be eliminated.

PROTECTIVE GLOVES:
Use solvent impermeable gloves to avoid contact with product.

EYE PROTECTION:
Do not get in eyes. Use safety eyewear with splash guards or side shields, chemical goggles, face shields.

OTHER PROTECTIVE EQUIPMENT:
Avoid contact with skin. Use protective clothing. Prevent contact with contaminated clothing. Wash contaminated clothing, including shoes, before reuse.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:
Do not store above 100 deg. F. Store large quantities in buildings designed to comply with OSHA 1910.106. Keep away from heat, sparks and flame. Keep containers closed when not in use and upright to prevent leakage.

OTHER PRECAUTIONS:
Containers should be grounded when pouring. Do not take internally. Wash hands after using and before smoking or eating. Emptied containers may retain hazardous residue and explosive vapors. Keep away from heat, sparks, and flames. Do not cut, puncture or weld on or near emptied containers. Follow all hazard precautions given in this data sheet until container is thoroughly cleaned or destroyed,

KEEP OUT OF REACH OF CHILDREN FOR INDUSTRIAL USE ONLY

SECTION X - Sara Title III Information

SARA 313 Information:
This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:

STYRENE MONOMER
CAS# 000100-42-5 PCT BY WT: 35.5320

DISCLAIMER AND LIMITATION OF LIABILITY

The products sold hereunder shall meet Seller’s applicable specifications at the time of shipment. Seller’s specifications may be subject to change at any time without notice to Buyer. Buyer must give Seller notice in writing of any alleged defect covered by this warranty (together with all identifying details, including the Product Code (s), description and date of purchase) within thirty (30) days of the date of shipment of the product or prior to the expiration of the shipment’s quality life, whichever occurs first. The WARRANTY DESCRIBED HEREIN SHALL BE IN LIEU OF ANY OTHER WARRANTY, EXPRESS
OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR
FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO WARRANTIES THAT EXTEND BEYOND THE
DESCRIPTION OF THE FACE HEREOF. The Buyer’s sole and exclusive remedy against Seller shall be for
the replacement of the product or refund of the purchase price in the event that a defective condition of
the product should be found to exist by Seller. NO OTHER REMEDY (INCLUDING, BUT NOT LIMITED TO,
INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR LOST PROFITS, LOST SALES, INJURY TO PERSON OR
PROPERTY, OR ANY OTHER INCIDENTAL OR CONSEQUENTIAL LOSS) SHALL BE AVAILABLE TO THE BUYER.
The sole purpose of this exclusive remedy shall be to provide Buyer with replacement of the product or
refund of the purchase price of the product if any defect in material or workmanship is found to exist.
This exclusive remedy shall not be deemed to have failed its essential purpose so long as Seller is willing
and able to replace the defective products or refund the purchase price.